

Solvent free, two-component, water-based urethane resin designed for use in coatings and finishes that demand high performance, long wear and ease of application. The SF5000 coating system is comprised of the formulated OH functional base resin and an isographic curative such as Henkel's QZ91.

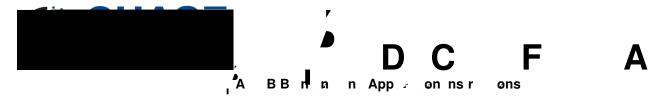
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F	76.901	74.73	57.096	55.20	77.765	76.86
E r	-	-	0.069	0.08	0.13	0.14
A r so Do	0.984	0.99	-	-	-	-
r	0.984	1.03	0.069	0.08	0.13	0.14
o Fo E on ∠	1.034	1.09	0.139	0.36	0.26	0.27
r	20.097	21.83	42.627	44.36	21.715	22.46

o n rA n rn nsr ons

- A. Prepare premixes of reduced defoamer (2 & 4) or reduced thickener (3 & 4) as required.
- B. Charge coater concentrate (1) to vessel and start agitator at moderate speed.
- C. Add defoamers (2 & 4) and (5) as required; mix for 30 minutes.
- D. Add water (6) to vessel. Mix at a slow speed for 30 minutes to release process foam.
- E. For wood coating: Add thickener (3 & 4) at the recommended level or incrementally to achieve the requi



- A. Leave sufficient room in the Part A pack for the addition and manual stirring of Part B. B. Part B should be blended into Part A at time of use